





Mastek ultrasonic sealing heads feature an advanced strapping system that offers major advantages over traditional sealing techniques such as thermal welding. Using ultrasonic sealing, low amplitude high frequency vibrations are transmitted to the ends of the plastic strapping material creating a solid sealing. A custom Ultrasonic of the new sealing unit, joins the strap ends at high speed for superior and consistent strapping seals. Unlike heat seal systems, SEPO II Ultrasonic strap seals are made without the use of high temperature components, improving safety and generating lower emissions. The "less is more "design concept is operator friendly, requiring minimal maintenance and reduced parts usage.



## Less Is More Durable Design

- ★ Less Wear Parts
- ★ Less Preventative Maintenance
- ★ Less Complicated inner design (each parts by module design)

3 Years Warranty on any part of the Utrasonic strapping head



## Ultrasonic & Servo Technology High Performance

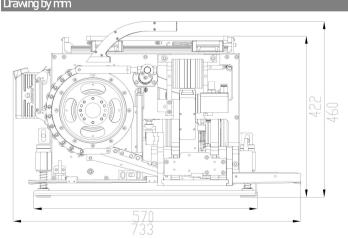
- ★ Ultrasonic Sealing Both for PP &PET Smokeless, Dustfree, Low Noise Level
- ★ >90% of the strap breaking load
- ★ The servo system precisely controls each belt tension, ensuring a consistent seal in any environment.

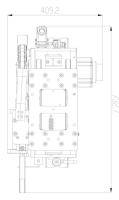


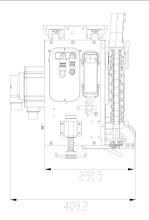
## Smart Function Safer Operation

- ★ Intelligent self-cleaning system, reduce manual cleaning actions.
- ★ Smart End of Strap Position Detection, through the sensor to ensure that the band end is always in the correct position, reducing manual inspection.
- ★ Smart Tension Electric is adjusted via HMI, which is safer and more intuitive.

TECHNICAL DATA		Strap/Joint	
Kind of drive	Servo Motor Drive &Cylinder	Type of strap	
Tension force	500 - 3,000 N (adjustable) Standard		PP
Mains voltage	380V/220 V AC / 50 Hz/60HZ 3P/1P		PET
Connected load	2.5 kW	Strap Size	
Current consumption	4 A	PET	1208 (12mm wide/0.8mm thickness)
Strap conveying speed	approx. 2 m/s		1508(15mm wide/0.8mm thicknrss)
(depending on strap thickness)	approx. 6.6 ft/s		1908(15mm wide/1.0mm thickness)
Pneumatic Data		PP	1510 (15mm wide/1.0mm thickness)
Air consumption	2-3CFM @ 60-80 PSI	Kind of seal	Ultrasonic Seal
Screws Quantity for installation	8 screws	Sealing strength	up to 90% of the strap breaking load
Weight	ca. 80 kg	(depending on strap quality, strap	
	approx. 176 lb	dimensions)	
Electric Drawing /Program Logic	Available	Optional	
/Machine frame drawing /Accessories	Available	①strapping head	Friction type (Only PET)
Warranty	3 Years	②anti-explosion strapping head	Dust Proof level SEPOII (anti)









Packing Materials & Tool









Mastek Tool Box Mastek Knife for film & strap 1508 PET Strap 14mic Super Nano Film